

Work Order ID 132191***132191***

Page 1

Thursday, April 30, 2015 1:35:40 PM

Item ID: D3712-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Base Assembly
Start Date: 5/04/15 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/04/15 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: ML5 Date: APR 30 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3712	B
D3726	A
D3727	A
D3735	B
D3739	A
D3740	A
D3746	B

100

0.00

100

Large Fab

Large Fab

Memo

0.00

1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-72- take D3746-3, D3746-5, D3746-7 and drill holes as per dwg D3746 using drill jig DT8995 and DT89963- drill holes in both D3727-1 as per dwg D37274-drill hole

①

DAS
43
9-89

MAY 11 2015

110

0.00

110

Large Fab

Large Fab

Memo

0.00

1- cut mesh to fit inside basket base and sides as per dwg D3744 and D37452-weld mesh as per dwg D3712

①

DAS
43
9-89

MAY 15 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							DAS 9 9-89
120									
QC	Memo	0.00							
Quality Control									
130	QC9- Inspect visual per QSI004- Fusion Welds	0.00							DAS 9 9-89
130									
QC	Memo	0.00							
Quality Control									
140	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							DAS 34 9-89
140									
Powdercoat	Memo	0.00							
Powder Coating									
	START TIME: 2:35 OVEN TEMPERATURE: 400° FINISH TIME: 3:05								
	SECOND COAT. M131545.								
	START: 8:10								
	OVEN T: 400°								
	FINISH: 8:40								

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Accept

N900040100Setup Start ***NS1***

Revision ID:

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1

Cust Item ID:

Required Date: 5/04/15 Req'd Qty: 1.00

1

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150	QC3- Inspect Part Finish	0.00							
150									
QC	Memo	0.00							
Quality Control									
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	Small Fab	0.00							
170									
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg D3712								

DAS
15
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

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Picklist Print

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Page 1

Work Order ID: 132191

132191

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 5/04/15

Required Date: 5/04/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-01-30 DD verified by:EC
IPP Rev:B chg to revB ecn1145 08-03-19 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-11A		Purchased				170	Each	468.0000	6	6			
AN3-11A									**			15/05/26	
Bolt													

Location	Loc Qty	Loc Code
ST338a	468	
m125709	465	
m130388	3	

D2327-3		Manufactured				100	Each	32.0000	2	2			
D2327-3									**			DAS 43 9-89	MAY 11 2015
Spacer Bushing													

Location	Loc Qty	Loc Code
WA004	32	
100523	23	
103679	9	

D2581		Manufactured				100	Each	83.0000	2	2			
D2581									**			DAS 43 9-89	MAY 11 2015
Mounting Bracket													

Location	Loc Qty	Loc Code
WA004	83	
102265	34	
127716	33	
131144	16	

DQA: _____ Date: _____



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D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 5/04/15

Required Date: 5/04/15

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No 170 Each 1,769.000 2 2

D2931

Bumper

**

all 10/05/26

Location Loc Qty Loc Code

ST025A 1769

~~86435~~ 1769

D3166-1 Manufactured No 100 Each 22.0000 5 5

D3166-1

Basket Hoop

**

DAS
43
9-89

MAY 11 2015

Location Loc Qty Loc Code

WA004 22

125269 8

125270 2

127860 12

D3725-1 Manufactured No 100 Each 10.0000 2 2

D3725-1

Hoop

**

DAS
43
9-89

MAY 11 2015

Location Loc Qty Loc Code

WA004 10

129413 10

D3748-1 Manufactured No 100 Each 28.0000 3 3

D3748-1

Hinge Half

**

DAS
43
9-89

MAY 11 2015

Location Loc Qty Loc Code

WA004 28

103063 26

76280 2

X2
B125269 → 4
B131853 → 1

B129413 → 2

B76280 → 2
B103063 → 1

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Shop Packet Print

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				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Page 3

Work Order ID: 132191

132191

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 5/04/15

Required Date: 5/04/15

Start Qty: 1.00

Required Qty: 1.00

D3757-1 Manufactured No

170 Each 18.0000 2 2

D3757-1

Blanking Plate

**

111 15/05/26

Location

Loc Qty

Loc Code

ST059

18

129412

17

66860

1

12

D3759-1 Manufactured No

110 Each 132.0000 21 21

D3759-1

Bushing

**

DAS
43
9-89

MAY 11 2015

Location

Loc Qty

Loc Code

WA004

132

116816

69

117449

8

129746

13

130893

42

3

1

B129746 → 8
B130893 → 9

M304EX0.75-16F Purchased No

170 sf 870.8612 38 40

M304EX0 75-16F

Expanded Metal Flat SS

**

DAS
43
9-89

MAY 15 2015

Location

Loc Qty

Loc Code

WA004

302

M131848

302

WA006

568.8612

M131107

129.8612

M131629

439

M131629 → 50 act

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Shop Packet Print

Page 3

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
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Picklist Print

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Page 4

Work Order ID: 132191

132191

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 5/04/15

Required Date: 5/04/15

Start Qty: 1.00

Required Qty: 1.00

M304TS0.750W.065

Purchased

No

100

f

506.3500

42.659

45

M304TS0 750W 065

304 SQ Tube .75x.75x.065W

**

DAS
43
9-82

MAY 11 2015

4131206 → 50 feet

Location

Loc Qty

Loc Code

WA004

506.35

125513

14

m128495

152.35

m131206

340

MS20600-AD4W3

Purchased

No

170

Each

546.0000

2

2

MS20600-AD4W3

Cherry Rivets

**

13/05/26

Location

Loc Qty

Loc Code

GA

462

m129795

462

WA003

84

m130018

84

MS21042L3

Purchased

No

100

Each

2,279.000

6

6

MS21042L3

Nut

**

13/05/26

Location

Loc Qty

Loc Code

FP001

420

M130922

420

1132123

GA

602

M131317

602

ST305

1257

116549

12

126333

49

M128754

2

M131624

194

st305

1000

Thursday, April 30, 2015 1:35:39 PM

Shop Packet Print

Page 4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : _____																					

Picklist Print

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Page 5

Work Order ID: 132191

132191

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 5/04/15

Required Date: 5/04/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

170

Each

1,673.000

12

12

NAS1149D0363.I

ll 5/05/26

Washer

Location

Loc Qty

Loc Code

CA 569

m130799 569

FP001 2

113288 2

GA 292

m128429 292

ST269 810

m126319 9

m131618 801

x12

NAS1149DN832J

Purchased

No

170

Each

2,704.000

2

2

NAS1149DN832.I

ll 5/05/26

Washer

Location

Loc Qty

Loc Code

CA 84

M129499 84

MF4 185

M129541 185

ST260a 2383

M131697 2383

ST270 52

M131317 52

x2

DQA: _____ Date: _____

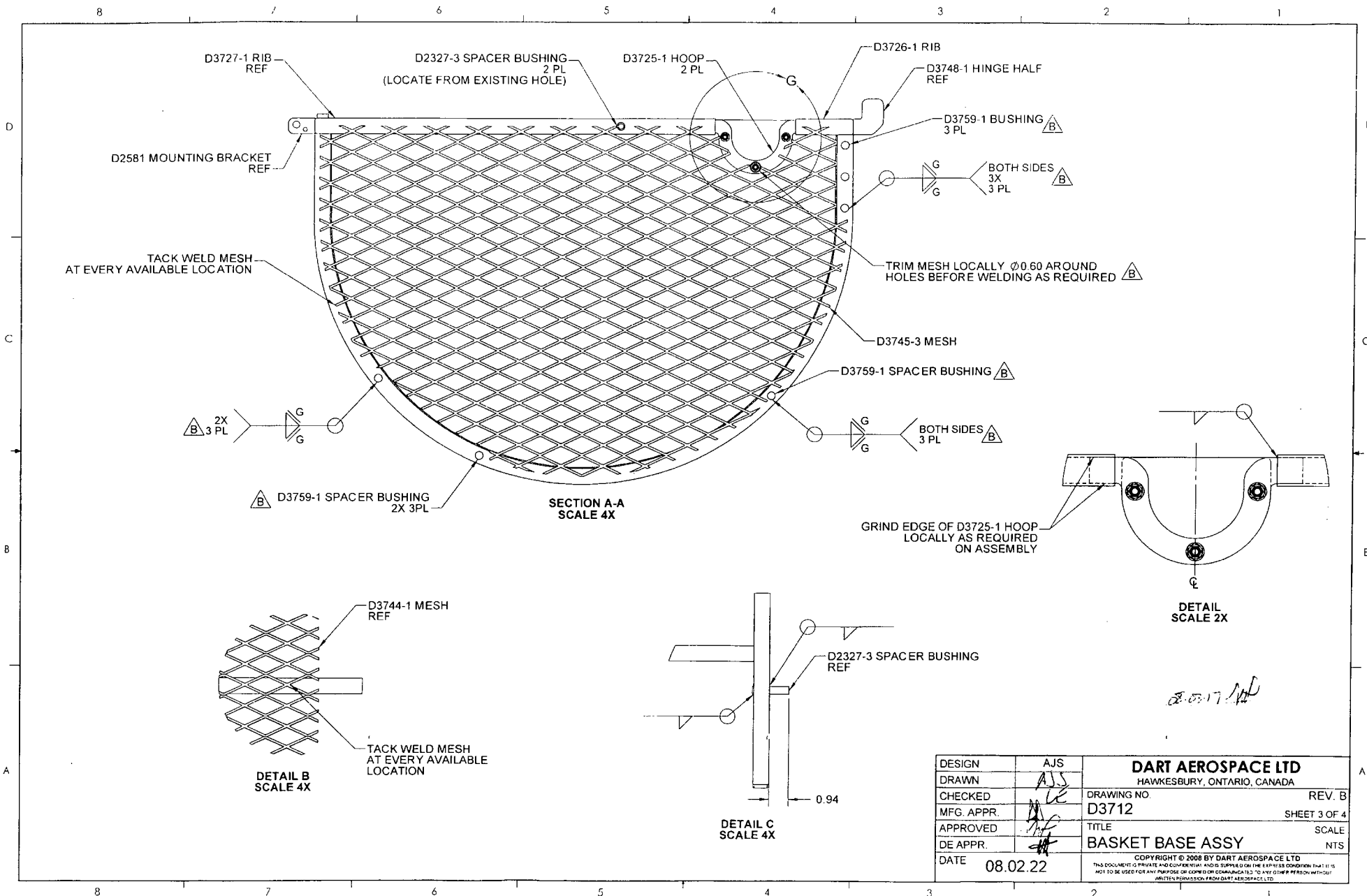


WORK ORDER NON-CONFORMANCE / UPDATE

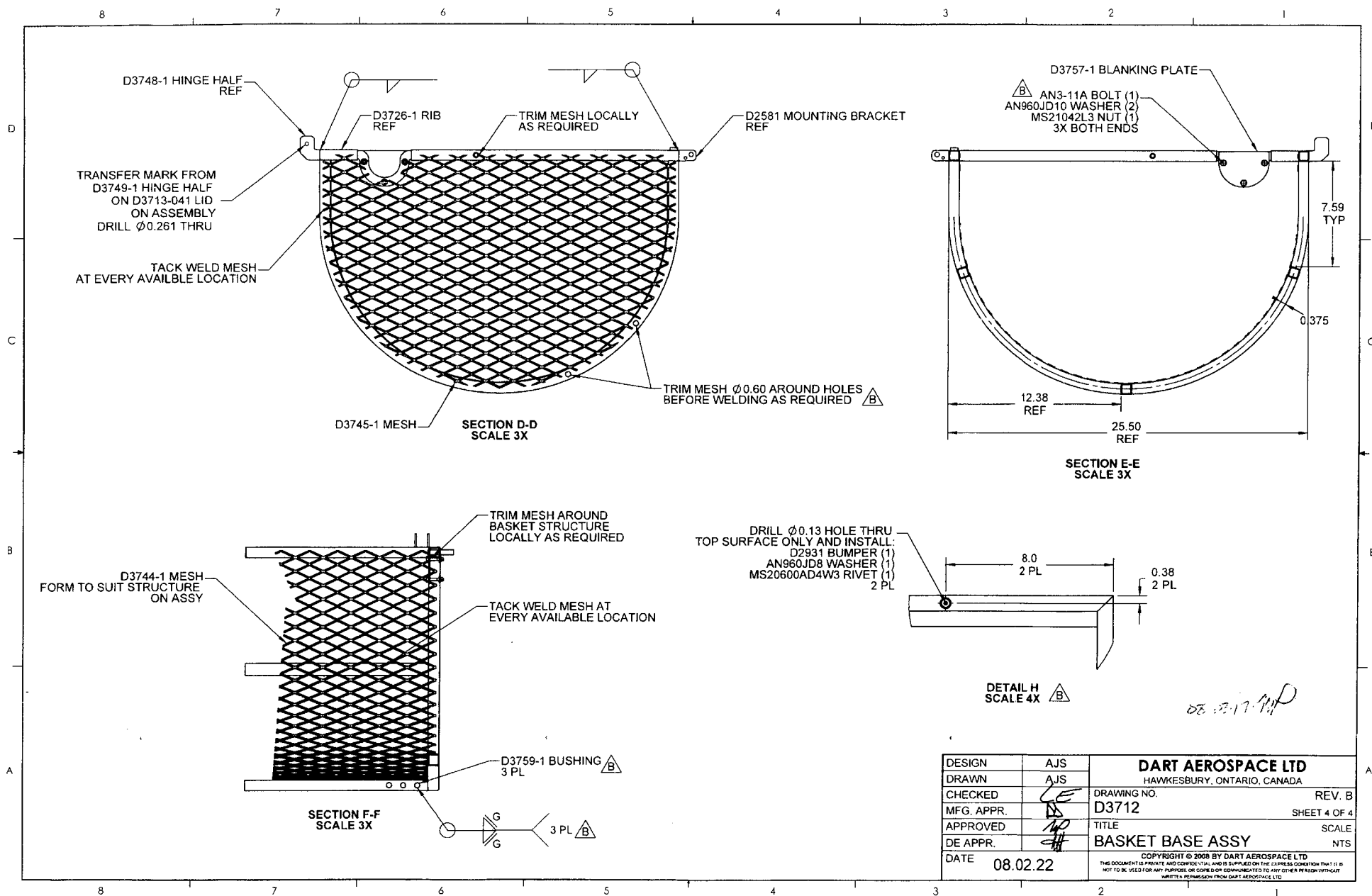
QA Closed: _____ Date: _____

Work Order update only ☐

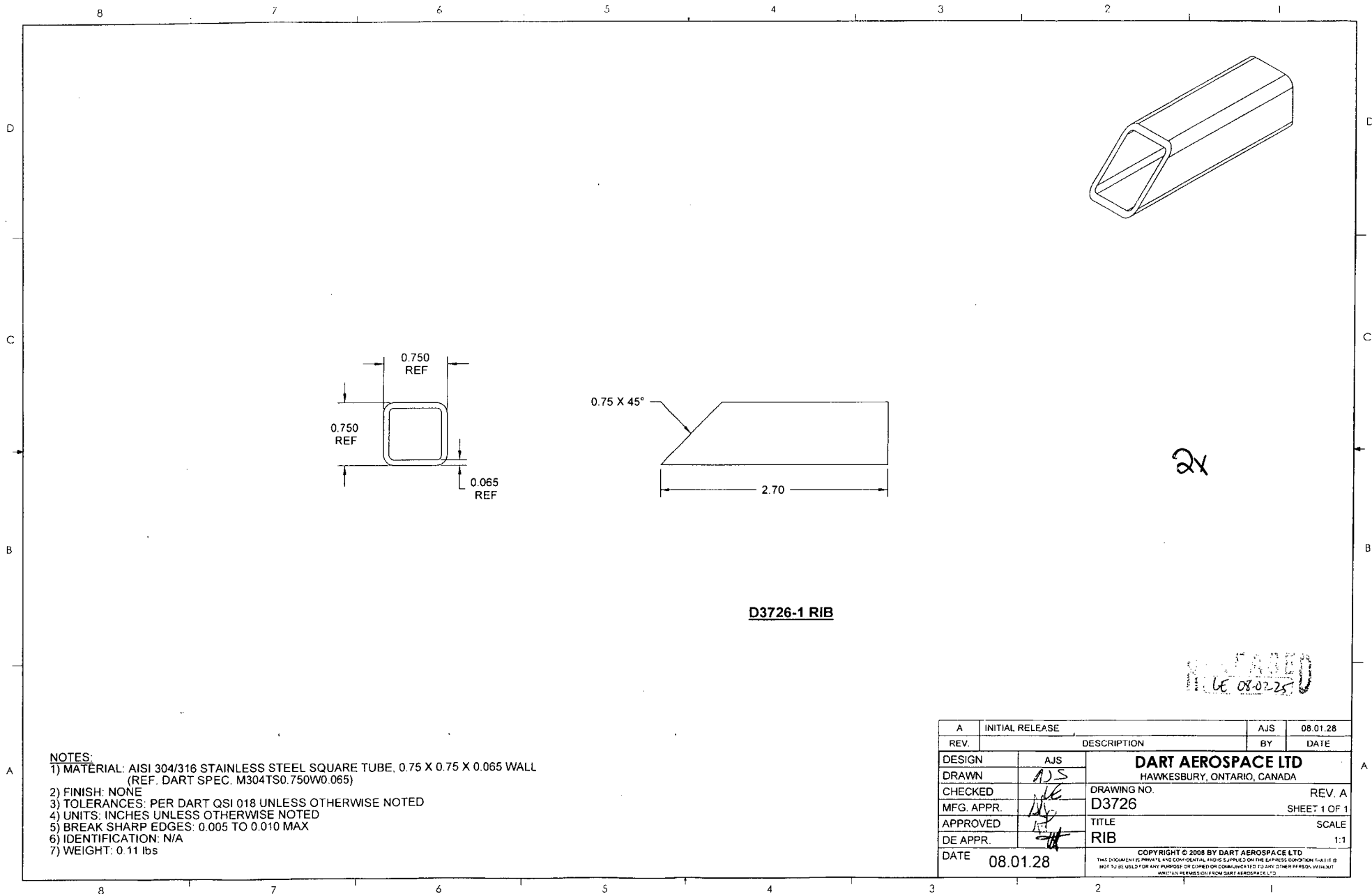
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.		D3712	SHEET 3 OF 4
APPROVED	MF	TITLE	SCALE
DE APPR.	MF	BASKET BASE ASSY	NTS
DATE	08.02.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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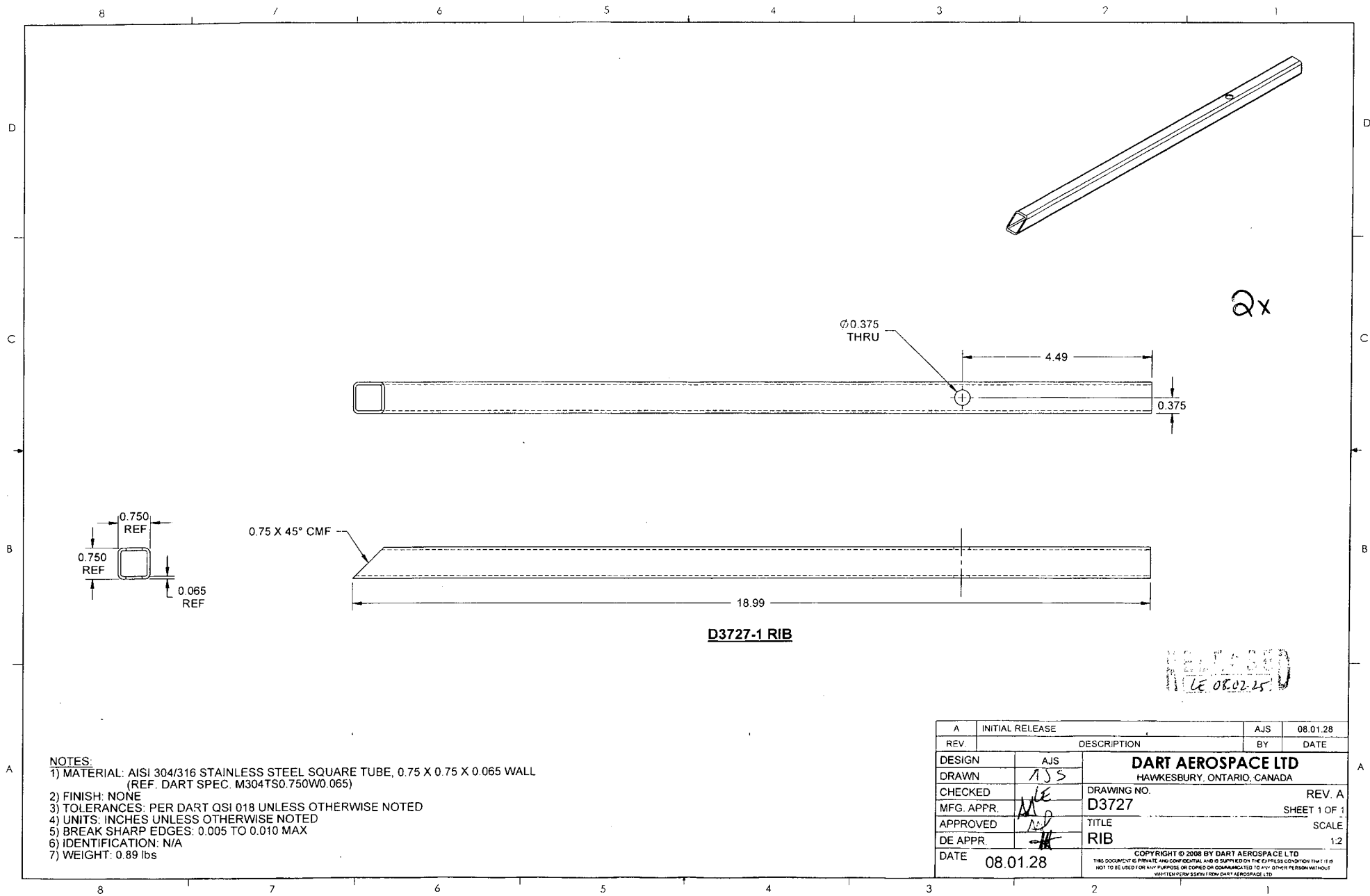
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>CE</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>DS</i>	D3712	SHEET 4 OF 4
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>CH</i>	BASKET BASE ASSY	NTS
DATE	08.02.22	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3726	SHEET 1 OF 1
APPROVED	RT	TITLE	SCALE
DE APPR.	ST	RIB	1:1
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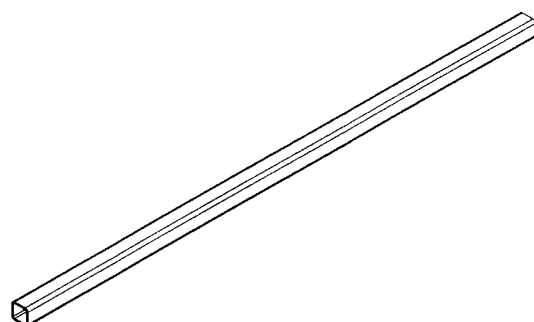
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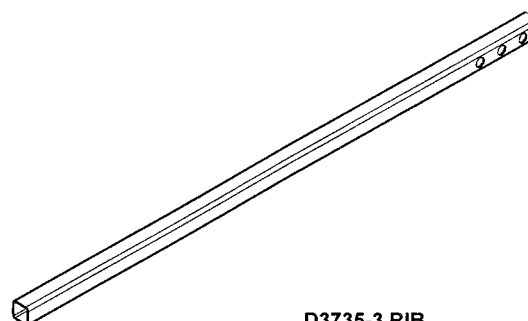
C

B

A



D3735-1 RIB



D3735-3 RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.14 lbs

08.03.05

B	SHEET 2 ZONE 1B Ø0.375 HOLES WERE Ø0.191.	AJS	08.03.05
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ME	DRAWING NO.	REV. B
MFG. APPR.	ME	D3735	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	RIB	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPLIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

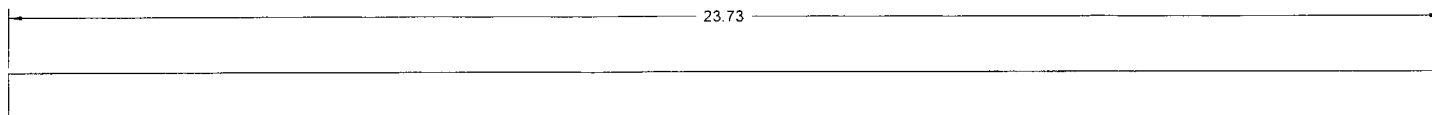
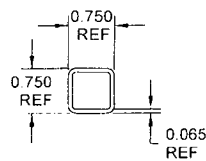
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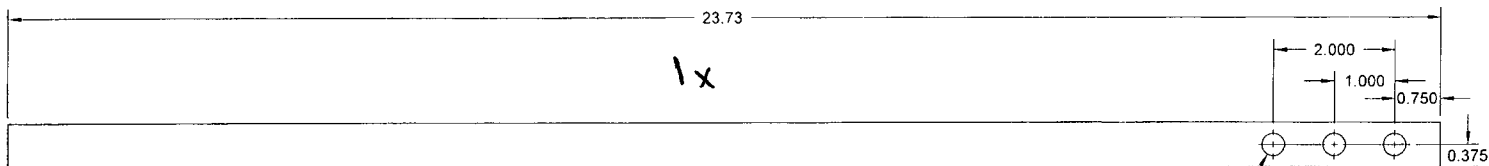
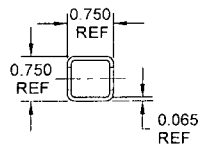
C

B

A

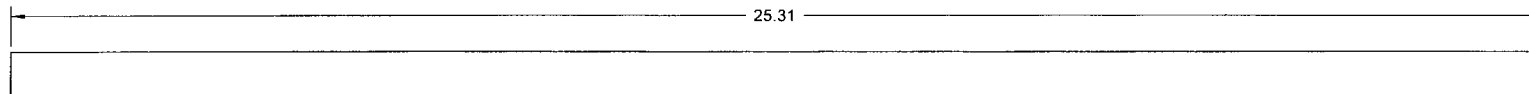
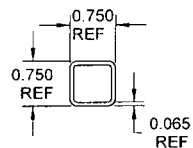


D3735-1 RIB



D3735-3 RIB

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	LE	D3735	SHEET 2 OF 2
APPROVED	AJS	TITLE	SCALE
DE APPR.	LE	RIB	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED IN THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



3x

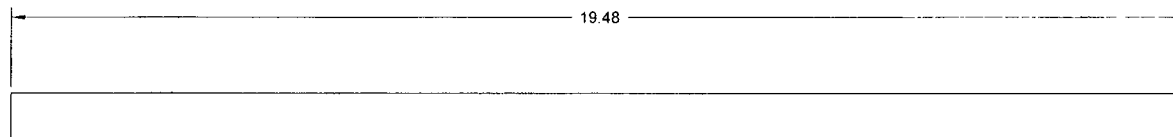
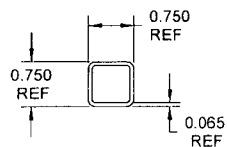
D3739-1 RIB

RELEASED
LE 08.02.28

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.21 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	AS	D3739	SHEET 1 OF 1
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	RIB	1:2
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D3740-1 RIB

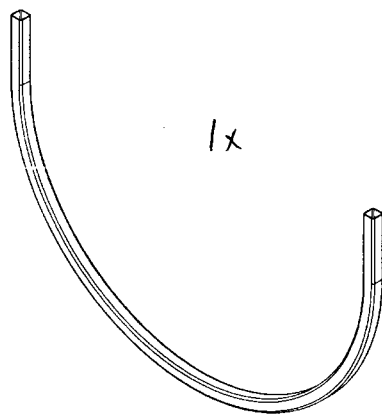
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs

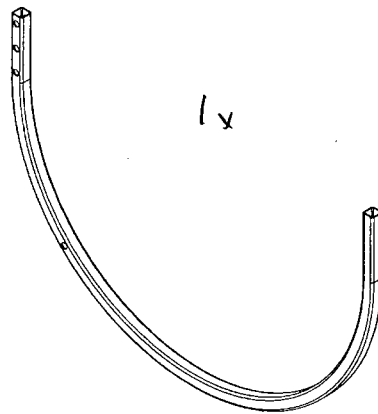
FILE 08.02.28

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	M.D.	D3740	SHEET 1 OF 1
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	RIB	1:2
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

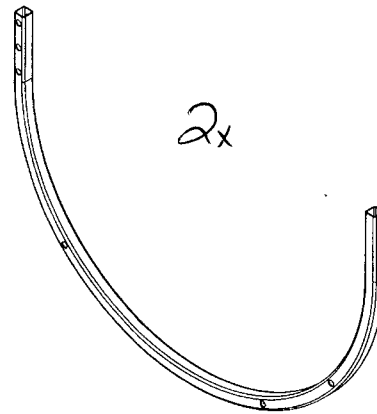
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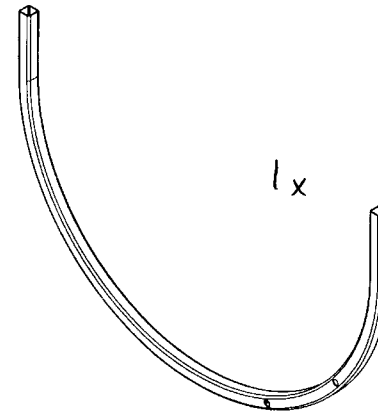
D3746-1 RIB



D3746-3 RIB



D3746-5 RIB

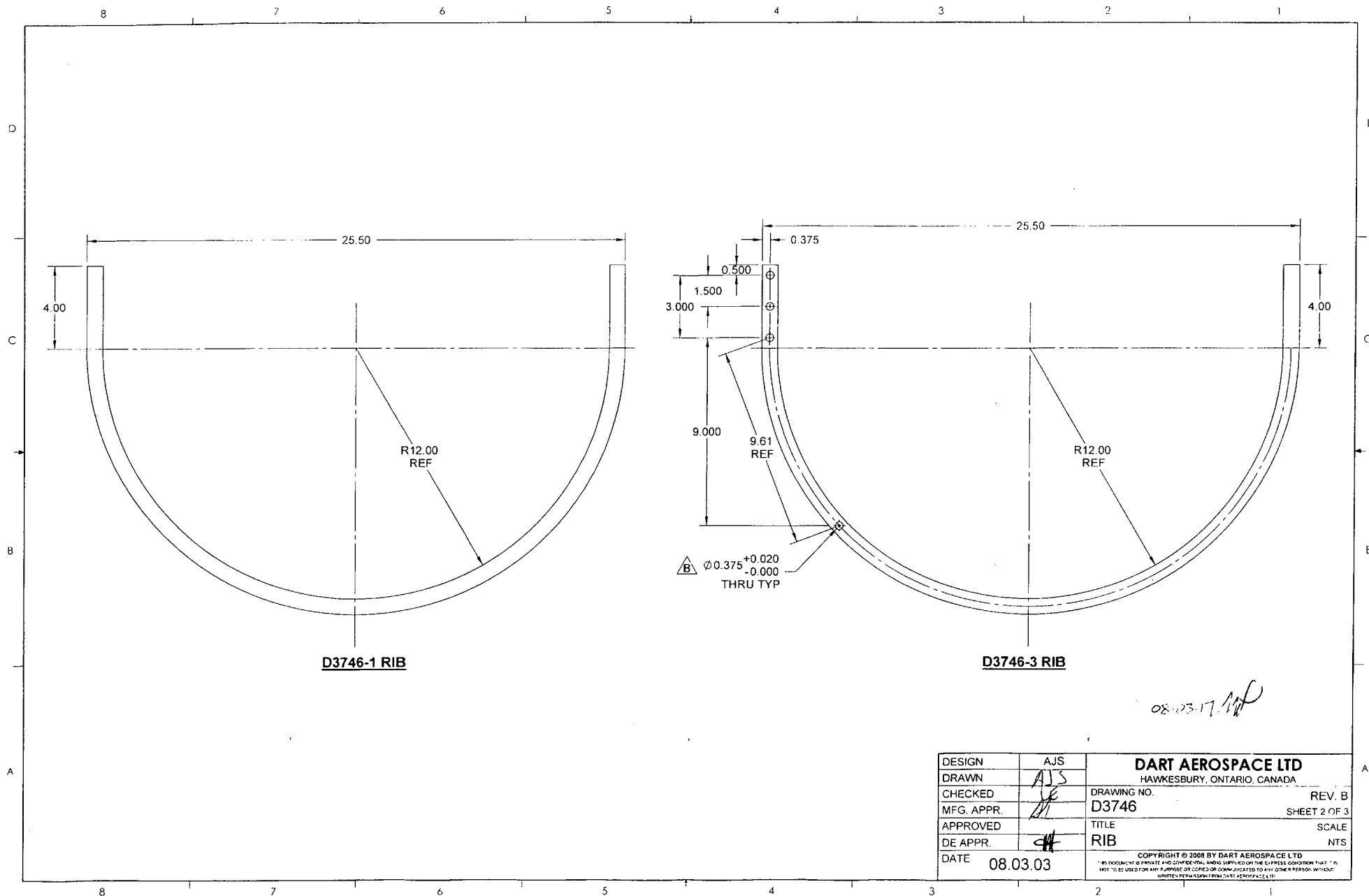


D3746-7 RIB

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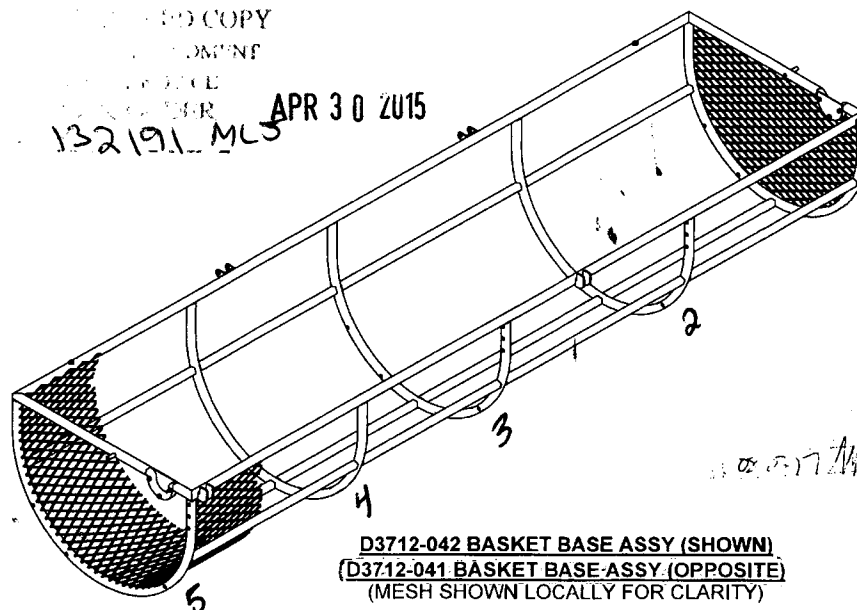
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.25 lbs
- 8) M/F D3166-1 BASKET HOOP

B	SHEET 2 ZONE C4, B4 & SHEET 3 ZONE C7, HOLES WERE Ø0.257. SHEET 3 ZONE B2 & B5 HOLES WERE Ø0.191. SHEET 3 ZONE 7B HOLE QTY WAS 4PL.		AJS	08.03.03
A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3746 REV. B SHEET 1 OF 3 TITLE RIB SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED OR COMMUNICATED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS			
CHECKED	AJS			
MFG. APPR.	AJS			
APPROVED	AJS			
DE APPR.	AJS			
DATE	08.03.03			



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	JE	D3746	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.	JE	RIB	NTS
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QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3712-041	BASKET BASE ASSEMBLY
	X	D3712-042	BASKET BASE ASSEMBLY
2	2	D2327-3	SPACER BUSHING
2	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
2	2	D3725-1	HOOP
2	2	D3726-1	RIB
2	2	D3727-1	RIB
2	2	D3734-1	RIB
5	5	D3735-1	RIB
1	1	D3735-3	RIB
3	3	D3739-1	RIB
3	3	D3740-1	RIB
1	1	D3744-1	MESH
1	1	D3746-1	RIB
1	1	D3746-3	RIB
2	2	D3746-5	RIB
1	1	D3746-7	RIB
3	3	D3748-1	HINGE HALF
2	2	D3757-1	BLANKING PLATE
21	21	D3759-1	BUSHING
6	6	AN3-11A	BOLT
2	2	AN960JD8	WASHER
12	12	AN960JD10	WASHER
2	2	MS20600AD4W3	RIVET
6	6	MS21042L3	NUT

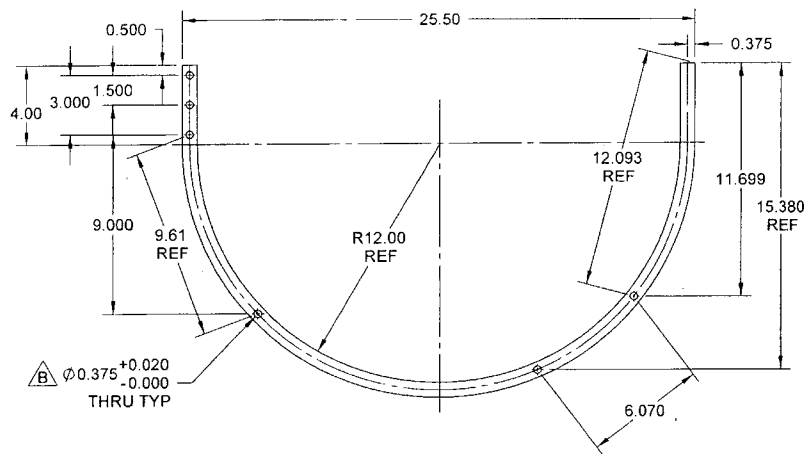


D3712-042 BASKET BASE ASSY (SHOWN)
(D3712-041 BASKET BASE ASSY (OPPOSITE))
 (MESH SHOWN LOCALLY FOR CLARITY)

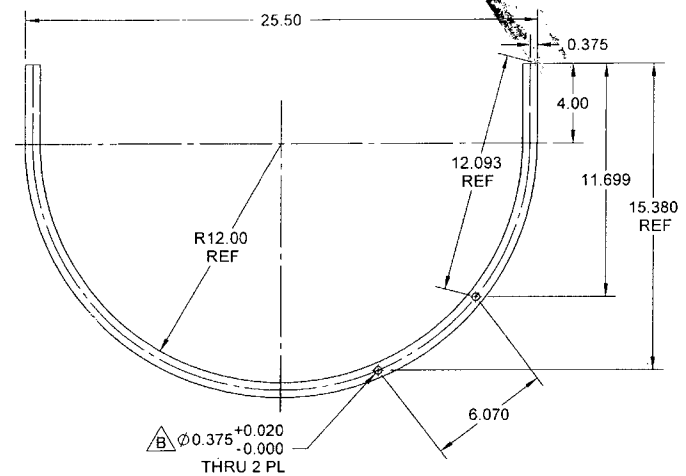
B	ADDED-041 ASSEMBLY. WEIGHT WAS 41.50 lbs. ADDED D2931 BUMPER & HARDWARE & D3759-1 BUSHINGS. SHEET 2 ZONE C2 QTY FOR D3748-1 WAS 2. SHEET 4 ADDED DETAIL H. SHEET 3 ZONE C3 & SHEET 4 ZONE C4. ADDED MESH TRIMMING INSTRUCTIONS. SHEET 4 ZONE D2 AN3-11A BOLT WAS AN3-10A P/L UPDATED ACCORDINGLY.	AJS	08.02.22
A	NEW ISSUE	AJS	08.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CE	DRAWING NO.	REV. B
MFG. APPR.	DS	D3712	SHEET 1 OF 4
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	BASKET BASE ASSY	NTS
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NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004
- 9) MASK ALL HOLES PRIOR TO POWDER COATING.



D3746-5 RIB



D3746-7 RIB

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JE	DRAWING NO.	REV. B
MFG. APPR.	JE	D3746	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.	JE	RIB	NTS
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